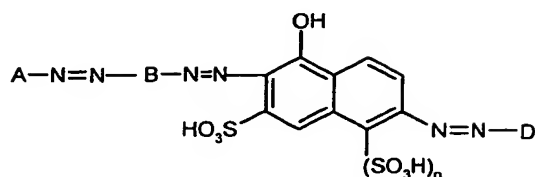


CLAIMS

1. A compound of Formula (1) or salt thereof:



Formula (1)

wherein:

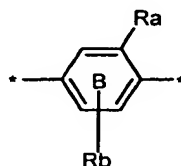
A is optionally substituted phenyl or naphthyl;

B is optionally substituted phenylene or naphthylene;

n is 0 or 1; and

D is a pyrazolyl group,

with the proviso that when A is an optionally substituted phenyl group and B is a phenylene group of Formula T,



Formula T

wherein

Ra is OH or a C₁₋₄-alkoxy group; and

Rb is H or a C₁₋₄-alkyl group, hydroxy group, C₁₋₄-alkoxy group, C₁₋₃-dialkylamino group or a group of the formula NHCORc (wherein Rc is C₁₋₃-alkyl or an amino group); and

* shows the point of attachment to the azo linkages on B in Formula (1);

A is free from nitro groups.

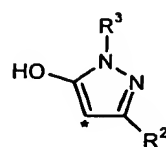
2. A compound according to claim 1 wherein D is a pyrazolyl group carrying at least one carboxy, sulpho or phosphato acid group.

3. A compound according to claim 1 or claim 2 wherein A is an optionally substituted phenyl group.

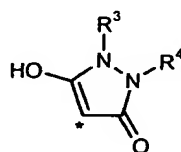
4. A compound according to any of the preceding claims wherein B is an optionally substituted phenylene group.

5. A compound according to claim 1, wherein:

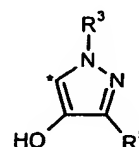
- A is phenyl carrying one or two substituents selected from carboxy, sulpho, phosphato, amino, methyl, methoxy and acetamido;
 B is phenylene or naphthylene carrying one or two substituents selected from sulpho, methyl, methoxy and 2-hydroxyethoxy;
 n is 0 or 1;
 D is of Formula (3a), (3b) or (3c); wherein:



Formula (3a)



Formula (3b)

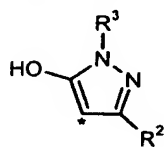


Formula (3c);

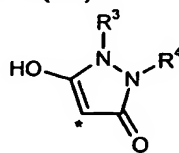
- R² is H, methyl or carboxy;
 R³ and R⁴ are each independently phenyl or naphthyl carrying one or two substituents selected from sulpho and carboxy; and
 R⁵ is a C₁₋₄alkylcarboxyester.

6. A compound according to claim 1 wherein:

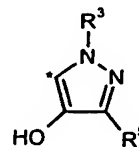
- A is phenyl carrying one or two substituents selected from carboxy, sulpho, amino, methyl, methoxy and acetamido;
 B is phenylene or naphthylene carrying one or two substituents selected from sulpho, methyl, methoxy and 2-hydroxyethoxy;
 n is 0 or 1;
 D is of Formula (3a), (3b) or (3c):



Formula (3a)



Formula (3b)



Formula (3c);

wherein:

- R² and R⁵ are each independently H, carboxy, cyano or optionally substituted alkyl, alkoxy, acyl, aryl, amino, amido, carbonamido, carboxyester, sulphamoyl or alkylsulphonyl; and
 R³ and R⁴ are each independently H or optionally substituted aryl or alkyl; and
 * shows the point of attachment to the azo linkage in Formula (1).

7. A compound according to claim 1 as illustrated in accordance with any of the Examples 1 to 62 as described herein.

8. A composition which comprises:

a compound of Formula (1) as defined in any of claims 1 to 7; and

a liquid medium,

wherein the liquid medium comprises water and an organic solvent.

9. A composition according to claim 8 which further comprises an additional colorant selected from black, magenta, cyan or yellow colorants.

10. A process for printing an image on a substrate comprising applying thereto a composition according to claims 8 or 9 by means of an ink jet printer.

11. A paper, an overhead projector slide or a textile material printed with a composition according to claims 8 or 9, a compound according to any of claims 1 to 7, or by means of a process according to claim 10.

12. An optionally refillable ink jet printer cartridge, comprising one or more chambers and a composition according to claim 8 or 9 present in at least one of the chambers.